

INVESTIGATION REPORT FOR DELAMINATION (516228900-LIONEL 2 MDL EUROPE)	
DIRECT CAUSE METHOD / PROCESS	W1: Delamination occurred due to insufficient glue. W2: Low level of glue in the container.
INDIRECT CAUSE METHOD / PROCESS	Operators didn't perform proper checking of glue in the container

PRODUCTION ACTION PLAN
IMMEDIATE ACTION Setting of standard level of glue in glue container CORRECTIVE ACTION: Strictly checking of glue every after loading of SF.

Prepared by:

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